Curriculum & Syllabi

of

Master of Technology

In

Computer Integrated Manufacturing

(w.e.f. 2018-19)

Vision

Mission

Program Educational Objectives

Program Outcomes

Program Specific Outcomes

Overall Credit Structure

Curriculum

Syllabus



Offered By

MECHANICAL ENGINEERING DEPARTMENT M. M. M. UNIVERSITY OF TECHNOLOGY, GORAKHPUR-273010, UP August 2021

Department of Mechanical Engineering Madan Mohan Malaviya University of Technology Gorakhpur

M.Tech: Computer Integrated Manufacturing

VISION:

To become an Internationally Acclaimed Department of Higher Learning, Research, Innovation, and Incubation in Mechanical Engineering by 2035.

MISSION:

- 1. To provide quality education to the students in order to make them globally competitive Mechanical Engineers.
- 2. To enhance the skills of students using modern engineering tools and experimental techniques to solve real life mechanical engineering problems.
- 3. To make them work in groups with high level of societal, environmental, and professional ethics with the self-learning attitude.
- 4. To establish linkages with the Industries, R&D organizations, and educational institutions in India and abroad for excellence in teaching, research, and innovation.

PROGRAMME EDUCATIONAL OBJECTIVES (PEO)

- PEO-1: To prepare students in the area of mechanical engineering for successful careers in industries, academia, and research organizations through state-of-the-art education
- PEO-2: To provide students with a sound foundation in science and engineering fundamentals necessary to formulate, analyze and solve mechanical engineering problems and to prepare them for research activities.
- PEO-3: To develop ability in the field of machine design, thermal engineering, manufacturing, and industrial engineering so as to design and create novel products, processes and solutions for the real-life problems
- PEO-4: To inculcate in students professional and ethical attitude, effective communication & teamwork skills, and ability to apply multidisciplinary knowledge to relate mechanical engineering problems to broader environmental and social context.
- PEO-5: To engage students in professional development through the self-learning and keep abreast with the state-of-the-art technology needed for a successful professional career.

PROGRAMME OUTCOME (POS)

- PO-1 Apply knowledge of mathematics, science, and mechanical engineering fundamentals to solve real life problems.
- PO-2 Identify, formulate, apply engineering knowledge, and conduct research to solve real life mechanical engineering problems.
- PO-3 Ability to design a system, component, or process by applying the knowledge of Machine Design, Thermal Engineering, Manufacturing to meet desired needs within realistic constraints such as economic, environment, cultural, societal, health and safety and sustainability.
- PO-4 Ability to design and conduct experiments, as well as to analyze and interpret data and synthesis of information to reach out to solutions.
- PO-5 Select, create, and apply modern engineering and IT tools, including CAD, CAM to solve complex engineering problems.
- PO-6 Apply reasoning to assess the impact of engineering solutions and practices in a global, societal, health, safety, legal and cultural context.
- PO-7 Understand the impact of engineering solutions in societal and environmental contexts and demonstrate knowledge of and need for sustainable development.
- PO-8 Apply ethical principle, inculcate moral values and commit to professional ethics, responsibility and norms of engineering practice.
- PO-9 Function effectively as member or leader in diverse teams and in multi-disciplinary settings.
- PO-10 Communicate effectively on complex engineering activities with engineering fraternity and society at large such as being able to understand and write effective reports, documents, presentations and give and take instructions clearly.
- PO-11 Apply knowledge and understanding of industrial engineering and management principles and function in multidisciplinary teams as a member or leader to manage projects.
- PO-12 Recognition of the need for and an ability to engage in life-long self-learning in state-of-the-art technology.

PROGRAMME SPECIFIC OUTCOME (PSOS)

- PSO-1. Graduate will be able to identify, analyze and solve engineering problems relating to mechanical systems together with allied engineering streams.
- PSO-2. Graduates will learn managerial skills and interdisciplinary technologies to work effectively in a team and in a society by following ethical and environmental practices.

MECHANICAL ENGINEERING DEPARTMENT M. M. M. UNIVERSITY OF TECHNOLOGY GORAKHPUR

Overall Credit Structure for M.Tech. Programme

	Cred	lit Courses		
Postgraduate Core	e (PC)	Postgraduate Electives (PE)		
Category	Min.	Category	Min.	
	Credits		Credits	
Maths (M)	4	Program Electives (PE)	16	
Program Core (PC)	22			
Minor Project (MP)	4			
Dissertation (D)	18			
Seminar (S)	2			
	50		16	
Total		66 (min.)		
	Aud	it Courses		
Audit Courses (Other	6			
Departments)	(min.)			
Grand Total		6 (min.)		

Credit Structure M.Tech. (Computer integrated Manufacturing)

Category Semesters		I	II	III	IV	Total
Maths (M)		5	-	-	-	5
ProgrammeCore (PC)		13	9	-	-	22
Program Electives (PE)		-	8	8	-	16
Minor Project (MP)		-	-	4	-	4
Dissertation (D)				4	14	18
Seminar (S)		-	-	-	2	2
	Total	18	17	16	16	67

Curriculum of M.Tech. (Computer integrated Manufacturing)

Junior Year, Semester-I

S.N	Category	Paper Code	Subject Name	L	Т	P	Credit
1.	M	MAS-101	Numerical Methods & Engineering	3	1	2	5
			Optimization				
2.	PC	MME-101	Advanced Computer Aided Design	3	1	2	5
3.	PC	MME-102A	Computational Methods in Engineering	3	1	0	4
4.	PC	MME-103	Machining Science	3	1	0	4
5.	AC		Audit subject				
			Total	12	4	4	18

Junior Year, Semester-II

S.N.	Category	Paper	Subject Name	L	Т	P	Credit
		Code					
1.	PC	MME-104	Advanced Computer Aided Manufacturing	3	1	2	5
2.	PC	MME-105	Advance Machining Processes	3	1	0	4
3.	PE1	MME-1**	Program Elective-1	3	1	0	4
4.	PE2	MME-1**	Program Elective-2	3	1	0	4
5.	AC		Audit subject				
			Total	12	4	2	17

Senior Year, Semester-III

S.N.	Category	Paper	Subject Name	L	T	P	Credit
		Code					
1.	PE3	MME-1**	Program Elective-3	3	1	0	4
2.	PE4	MME-1**	Program Elective-4	3	1	0	4
3.	MP	MME-120	Minor Project	0	0	8	4
4.	D	MME-130	Dissertation Part-I	0	0	8	4
			Total	6	2	16	16

Senior Year, Semester-IV

S.N.	Category	Paper	Subject Name	L	T	P	Credit
		Code					
1.	S	MME-140	Seminar	0	0	4	2
2.	D	MME-150	Dissertation Part-II	0	0	28	14
			Total	0	0	32	16

Program Core(Computer Integrated Manufacturing)

S.N.	Paper Code	Subject	Prerequisite Subject	L	T	P	Credit
							S
1.	MMS 601/	Numerical Methods &	-	3	1	2	5
	MAS-101	Engineering Optimization					
2.	MME-101	Advanced Computer Aided	-	3	1	2	5
		Design					
3.	MME-102A	Computational Methods in	-	3	1	0	4
		Engineering					
4.	MME-103	Machining Science	-	3	1	0	4
5.	MME-104	Advanced Computer Aided	-	3	1	2	5
		Manufacturing					
6.	MME-105	Advance Machining Processes	-	3	1	0	4
7.	MME-120	Minor Project	-	0	0	8	4
8.	MME-130	Dissertation Part-I	-	0	0	8	4
9.	MME-140	Seminar	-	0	0	4	2
10.	MME-150	Dissertation Part-II	Dissertation Part-I	0	0	28	14

Program Electives (Computer Integrated Manufacturing)

S.N.	Paper Code	Subject	Prerequisite Subject	L	T	P	Credits
		PE-1& PE-2 (Semester-II)					
1.	MME-151	Machine Tool Design	-	3	1	0	4
2.	MME-152	Design for Manufacture and Assembly	-	3	1	0	4
3.	MME-154A	Robotic Engineering	-	3	1	0	4
4.	MME-159	Design of experiments	-	3	1	0	4
5.	MME-155	Micro-Machining and Precision Engineering	cro-Machining and Precision - 3				
6.	MME-156	Production and Operations Management	-	3	1	0	4
7.	MME-157	Additive Manufacturing	-	3	1	0	4
		PE-3 & PE-4 (Semester-III)					
1.	MME-161	Finite Element Method	-	3	1	0	4
2.	MME-169	Advance Material and Characterization	-	3	1	0	4
3.	MME-163	Industrial Automation	-	3	1	0	4
4.	MME-164	Flexible Manufacturing System	-	3	1	0	4
5.	MME-165	Concurrent Engineering & Product Lifecycle Management	Concurrent Engineering & - 3 1				
6.	MME-166	Advanced Strength of materials	-	3	1	0	4

Audit Courses for M.Tech. (Computer Integrated Manufacturing)

S.N.	Paper	Subject		L	T	P	Credits
	Code						
		Semester-I	Semester-I				
1.	MAS-105	Applied Probability and Statistics	-	3	1	0	4
2.	BOE-04	Principles of Remote Sensing		2	1	0	3
3.	BOE-07	Introduction to Data and File	-	2	1	2	4
		Structures					
4.	MBA-109	Research Methodology	-	3	1	0	4
		Semester-II					
1.	BAS-27	Discrete Mathematics	-	3	1	0	4
2.	BCE-21	Environmental Impact Assessment	-	3	1	0	4
		& Management					
3.	BCS-73	Neural Network & Fuzzy Systems	-	3	1	0	4
4.	BEE-15	ntroduction to Microprocessors - 3 1 2				5	
5.	MBA-106	Human Resource Management	-	3	1	0	4

Department of Mechanical Engineering Madan Mohan Malaviya University of Technology, Gorakhpur-273 010, India

M. Tech. (Computer Integrated Manufacturing) Syllabus

MMS 601/ MAS-101 NUMERICAL METHODS AND ENGINEERING OPTIMIZATION

Course category : Basic Sciences & Maths (BSM)

Pre-requisites : NIL

Contact hours/week : Lecture: 3, Tutorial: 1, Practical: 2

Number of Credits : 5

Course Assessment : Continuous assessment through tutorials, assignments, quizzes, methods : One Minor and one Major Theory & Practical Examination

Course Outcomes: The students are expected to be able to demonstrate the following

knowledge, skills and attitudes after completing this

course

- 1. To find the root of a curve using iterative methods
- 2. To interpolate a curve using Gauss, Newton's interpolation formula.
- 3. Use the theory of optimization methods and algorithms developed for various types of optimization problems.
- 4. To apply the mathematical results and numerical techniques of optimization theory to Engineering problems.

Topics Covered

UNIT-I 9

Numerical Methods I: Solution of algebraic and transcendental equations by Bisection, Regula- Falsi and Newton-Raphson methods. Interpolation: Newton's forward and backward interpolation formulae, Lagrange's formula and Newton's divided difference formula.

UNIT-II 9

Numerical Methods II: Solution of system of linear equations by Gauss Jacobi method, Guass- Siedel method, Relaxation method and LU decomposition method, Cholesky method. Numerical differentiation, Numerical Integration: Trapezoidal Rule, Simpson's one-third and three-eight rules.

UNIT-III 9

Classical Optimization Techniques: Introduction, Review of single and multi-variable optimization methods with and without constraints, Non-linear one-dimensional minimization problems, Examples.

UNIT-IV 9

Constrained Optimization Techniques: Introduction, Direct Methods, Cutting plane method, Indirect methods, Convex programming problems, Exterior penalty function method, Examples and problems. Unconstrained optimization techniques: Introduction, Descent methods, Steepest Descentmethods Newton's method, Quasi-Newton's method.

Experiments:

- 1. To implement Regula Falsi method to solve algebraic equations.
- 2. To implement numerical integration to solve algebraic equations.
- 3. To implement Gauss-Siedel method for solution of simultaneous equations.
- 4. To implement Runge-Kutta method of order four to solve differential equations.
- 5. To implement Euler's method to find solution of differential equations.
- 6. To find optimum solution to problem parameters.
- 7. To find derivatives of static displacements and stresses.
- 8. To write Computer based algorithm and program for solution of Eigen-value problems.
- 9. Reduction of size of an optimization problem using Reduced basis technique.
- 10. To find Derivatives of Eigen-values and Eigen vectors.

Books & References

- 1. S.S.Rao; Engineering Optimization, New Age International.
- 2. E.J. Haug and J.S. Arora, Applied Optimal Design; Wiley New York.
- 3. P. Kandasamy, K.Thilagavathy & K.Gunavathy, Numerical Methods, S. chandPubl.

MAS-101 NUMERICAL METHODS & ENGINEERING OPTIMIZATION

Course category : Program Core (PC)

Pre-requisite Subject : NIL

Contact hours/week : Lecture : 3, Tutorial : 1, Practical: 2

Number of Credits : 5

Course Assessment : Continuous assessment through tutorials, attendance, home assignments,

methods quizzes, practical work, record, viva voce and One Minor tests and One

Major Theory & Practical Examination

Course Outcomes: The students are expected to be able to demonstrate the following

knowledge, skills and attitudes after completing this course

Topics Covered

UNIT-I

Numerical Methods: Solution of algebraic and transcendental equations by Bisection, Regula-Falsi and Newton-9 Raphson methods. Interpolation: Newton's forward and backward interpolation formulae, Lagrange's formula andNewton's divided difference formula. Solution of system of linear equations by Guass-Siedel method and Crout'smethod, Numerical Integration: Trapezoidal Rule, Simpson's one-third and three-eight rules.

IINIT-II

Classical Optimization Techniques: Introduction, Review of single and multi-variable optimization methods with and without constraints, Non-linear one-dimensional minimization problems, Examples.

UNIT-III

Constrained Optimization Techniques: Introduction, Direct Methods, Cutting plane method and method offeasible 9 directions, Indirect methods, convex programming problems, Exterior penalty function method, Examples and problems.

UNIT-IV

Unconstrained optimization techniques: Introduction: Direct search method, Random, Univariate and Pattern 9 search methods, Rosenbrock's method of Rotating co-ordinates, Descent methods, Steepest Descent methods, Quasi-Newton's and variable metric method

EXPERIMENTS

Minimum Eight experiments are to be performed

- 1. To implement numerical integration using Simpson's one-third and Simpson's three-eight rules.
- 2. To implement Gauss-Siedel method for solution of simultaneous equations.
- 3. To implement Relaxation method for solving simultaneous equations.
- 4. To implement Runge-Kutta method of order four to solve differential equations.
- 5. To implement Euler's method to find solution of differential equations.
- 6. To find optimum solution to problem parameters.
- 7. To find derivatives of static displacements and stresses.
- 8. To write Computer based algorithm and program for solution of Eigen-value problems.
- 9. Reduction of size of an optimization problem using Reduced basis technique.10.To find Derivatives of Eigen-values and Eigen vectors.

Books & References

- 1. Engineering Optimization
- 2. Applied Optimal Design
- 3. Optimization for Engineering Design
- 4. Engineering Mathematics

MME-101 ADVANCED COMPUTER AIDED DESIGN					
Course category	:	Program Core (PC)			
Pre-requisite Subject	:	NIL			
Contact hours/week	:	Lecture: 3, Tutorial: 1, Practical: 2			
Number of Credits	:	5			
Course Assessment	:	Continuous assessment through tutorials, attendance, home assignments,			
methods		quizzes, practical work, record, viva voce and one Minor test and One			
		Major Theory & Practical Examination			
Course Outcomes	:	The students are expected to be able to demonstrate the following			
		knowledge, skills and attitudes after completing this course			

- 1. The knowledge of computer graphics system and its hardware such as graphics input, display and output devices.
- 2. The ability to generate circle and ellipse using Bresenham's algorithm and understand the mathematics behind 3D geometric transformations.
- 3. Understand analytical representations of different types of parallel such as orthographic, oblique and axonometric projections as well as non parallel such as perspective and stereographic projections.
- 4. The analytical representations of parametric planar curves and synthetic space curves such as Hermite, Bezier, non rational & rational B-spline curves and their properties.
- 5. The synthetic surfaces and their parametric representations, different solid modeling techniques and skill of generating 3D geometric models in CAD software.

Topics Covered	
UNIT-I	
Graphic Systems	9
Introduction, Graphics systems, Graphics hardware input devices, Display devices, Color displays, Solid state	
monitors, Output devices, Software configuration and functions, Graphics software standards	
Output Primitives	
Scan conversion of primitives, Bresenham's Circle generating algorithm and Ellipse generating algorithms,	
problems.	
UNIT-II	
3D Transformation	9
Linear transformations, translation, rotation, scaling, reflection and shear, Matrix representation, Overall	
scaling, Composite transformations, Rotation about local axes parallel to global axes, Rotation about an	
arbitrary axis, Scaling with respect to fixed point, Reflection through an arbitrary plane	
Projections	
Plane geometric projection, Parallel projections-Matrix equations for Orthographic projection, Oblique	

projection-Cavalier and Cabinet projections, Axonometric projections-isometric, diametric and trimetric

projections, Perspective projections-vanishing point, Equation for one point, two point and three point perspective projections, Stereographic projections-monocular and binocular depth perceptions

UNIT-III

Curves

Classical representation of curves, Parametric analytic curves, Space curves, Hermite curves-Blending functions, properties, Bezier curves-Blending functions, properties, Composite Bezier curves and drawbacks, Non-rational B-spline curves-spline blending functions, blending function formulation, knot vector, uniform, open uniform and non uniform non rational spline blending functions, B-splines curve generation for various control points, Shape control of spline curves, properties, Rational B-spline curves-open uniform, periodic uniform and non uniform knot vector, Conic sections generation

UNIT-IV

9

Surface Description and Generation

Parametric representation, Surfaces of revolution, Sweep surfaces, Bilinear surface, Ruled and developable surfaces, Coons bicubic surfaces, Bezier and B-spline surfaces

3D Graphics

Polygon surfaces-polygon meshes, Wire frame and Solid models-Regularized Boolean set operations, Sweep and boundary representations, Constructive Solid Geometry- unbounded and bounded primitives

EXPERIMENTS

Minimum Eight experiments are to be performed

- 1. Understanding and use of drafting software AutoCAD
- 2. Sketching and solid modeling of a machine component in CAD software such as ProE/Solidworks etc.
- 3. Writing and validation of circle drawing algorithm
- 4. Writing and validation of ellipse drawing algorithm
- 5. Writing and validation of computer program for individual geometric transformation such as translation/ rotation/ scaling
- 6. Writing and validation of computer program for combined geometric transformations such as translation/ rotation/ scaling
- 7. Writing and validation of computer program for design of shaft under the combined bending and torsional
- 8. Experiments on generation of analytic curves
- 9. Experiments on generation of space curves
- 10. Experiments on generation of surfaces
- 11. Experiments on generation of solid models in CAD software
- Experiments on projection of an object 12.

Books & References

- Computer Graphics-Hearn & Baker, Prentice Hall of India 1.
- 2. Computer Aided Engineering Design-Anupam Saxena & B. Sahay, Anamaya Publishers
- 3. CAD/CAM Theory and Practice-Ibrahim Zeid& R Sivasubramaniam, McGraw Hill
- 4. Mathematical Elements for Computer Graphics- DF Rogers & JA Adams, McGraw Hill
- 5. CAD/CAM-HP Groover & EW Zimmers Jr, Prentice Hall India Ltd
- 6. Computer Aided Design-S.K. Srivastava, IK International Publications
- Computer Aided Design-R.K. Srivastava, Umesh Publications

MME-102A	Computa	ati	onal Methods in Engineering
Course Categ	ory	:	Program Core (PC)
Pre-requisites		:	NIL
Contact Hours	/Week	:	Lecture: 3, Tutorial: 1, Practical: 0
Number of Cre	edits	:	4
Course As Methods	sessment	:	Continuous a s s e s s m e n t t h r o u g h tutorials, attendance, home assignments, quizzes, one minor test and one major examination
Course Outcor	nes	:	The students are expected to be able to demonstrate the following knowledge and skills after completing this course

- 1. Demonstrate understanding of common numerical methods and how they are used to obtain approximate solutions
- 2. Derive numerical methods for various mathematical operations and tasks, such as interpolation, differentiation, integration, the solution of linear and nonlinear equations, and the solution of differential equations.
- 3. Ability to select appropriate numerical methods for various types of problems in engineering.
- 4. Analyse and evaluate the accuracy of common numerical methods.

Topics Covered

UNIT-I

Introduction to Linear Algebraic Equation, Roots of Equation, Numerical differentiation and Integration, Initial and boundary value problems.

Systems of Linear Algebraic Equations: Gauss Elimination Method, LU Decomposition Methods, Interpolation and Curve Fitting: Polynomial Interpolation, Interpolation with Cubic Spline.

UNIT-II

Roots of Equations: Incremental Search Method, Method of Bisection, Methods Based on Linear Interpolation, Newton–Raphson Method, Systems of Equations

UNIT-III

Numerical Differentiation and Integration: Finite Difference Approximations, Richardson Extrapolation, Derivatives by Interpolation, Implicit and explicit integration schemes.

UNIT-IV

Initial and Boundary Value Problems: Taylor Series Method, Runge-Kutta Methods, Shooting Method. Symmetric Matrix Eigenvalue Problems.

Textbooks

- 1. Jaan Kiusalaas, Numerical Methods in Engineering with Matlab , Second Edition, Cambridge University Press.
- 2. Arnold Neumaier, Introduction to Numerical Analysis, , Cambridge University Press.

Reference books

1. Rao. V. Dukkipati, MATLAB an Introduction with Application, , New Age Publisher

MN	MME-103 MACHINING SCIENCE				
Coı	Course Category : Program Core (PC)				
Pre-requisites : NIL			NIL		
Coı	ntact Hour	s/Week	:	Lecture: 3, Tutorial: 1, Practical: 0	
Nu	mber of Ci	redits	:	4	
Cot	urse	Assessment	:	Continuous assessment through tutorials, attendance, home assignmen	ts,
Me	thods			quizzes, and one Minor test and One Major Theory	
Cot	urse Outco	mes	:	The students are expected to be able to demonstrate the following knowledge, skills and attitudes after completing this course	
2. 3. 4.	3. Ability to design and develop Economics of metal cutting-Single and multipass machining operations.				
Top	oics Covered	[1
Med	Mechanics of metal cutting-Tool geometry, Mechanics of orthogonal and oblique cutting, Shear angle relations in orthogonal cutting, Shear angle and chip flow direction in oblique cutting, Chip control methods, Analysis of cutting process, Machining with rotary tools				
	IT-II	. ,			
	Thermodynamics of chip formation, Machining at super high speeds, Theories of tool wear, Basic action of cutting 9 fluids, tool life, Factors governing tool life, Machinability-definition and evaluation.				
UN	IT-III				
	nomics of m	_	ngle	and multipass machining operations, Criteria, variables, and restrictions for the	9
	IT-IV				
Dynamic metal cutting-Comparison of steady and dynamic process, Shear angle and force relationships, Grinding mechanics, Wheel characteristics and theory of wheel wear, Lapping, Honning, High speed grinding theory, Grinding of drills, form cutters etc., Problems associated with machining of plastics, Tools for plastic cutting, Analysis of non-conventional machining processes ECM, EDM, LBM, WJM, USM etc.					
	tbooks				1
1.	1. Introduction to Machining Science- GK Lal (New Age International)				
2.	2. Machining Fundamentals- Walker John R (Goodheart)				
	erence bool				
1.	Non-Conv	entional Machi	nin	g- P K Mishra (Narosa Publications)	

MME-104	ADVANCED COMPUTER AIDED MANUFACTURING			
Course Catego	ory	:	Program Core (PC)	
Pre-requisite	S	:	NIL	
Contact Hours/Week		:	Lecture: 3, Tutorial: 1, Practical: 2	
Number of Credits		:	5	

Metalwork and Machining Hints and tips (Workshop Practice)- Arnold Throp

Course	Assessment	:	Continuous assessment through tutorials, attendance, home assignments,
Methods			quizzes, practical work, record, viva voce and one Minor test and One Major
			Theory & Practical Examination
Course Out	tcomes	:	The students are expected to be able to demonstrate the following knowledge,
			skills and attitudes after completing this course

- 1. Understanding the implementation of automation in production system and ability to know the role of computer in the area of manufacturing.
- 2. Ability to design and develop various parts of CNC Machines for improving their effectiveness and implementation of adaptive control.
- 3. Ability to develop manual part program and computer assisted part program for the production of components
- 4. Ability to understand the various modules of FMS and apply the concept of group technology and computer assisted process planning.

Topics Covered

UNIT-I

Introduction: Introduction to CAM, CAD/CAM interface, Introduction to Automation, Historical developments and future trends, automation in production system, automation strategies, advantages and disadvantages of automation, Need of NC system, fundamental of NC machine tool, Classification of NC machine tool, suitability and limitations, applications of NC system.

UNIT-II

Features of CNC Machine Tool: Development in MCU technology, Principle of operation of CNC, standard controllers, Design considerations of CNC machines for improving machining accuracy – structural members, slideways, spindle drive, feed drive, lead screws; Methods for improving productivity, work holding device, automatic tool changer, features of CNC machining centres

Control of CNC Systems: Open and Closed loop control systems, feedback devices, interpolators, Adaptive control systems.

UNIT-III

CNC Part Programming: Part programming fundamentals, Manual Programming for turning, milling, drilling, etc., Tool length compensation, cutter radius compensation, canned cycle, Do loops, Subroutine and Macro; Concept of computer aided part programming, APT language structure, Geometry, motion and post processor commands, APT part program.

UNIT-IV

FMS, CIMS & CAPP: Building blocks of flexible manufacturing systems (FMS), tool management systems, workpiece handling systems, FMS control, computer integrated manufacturing systems, computer aided process planning-variant and generative process planning.

EXPERIMENTS

Minimum Eight experiments are to be performed

- 1. Study on Retrofitting of Conventional Milling Machine to CNC Milling Machine.
- 2. To study the characteristics features of CNC lathe trainer (Model SS-PT-100).
- 3. To study the characteristics features of CNC Turning (XLTURN)
- 4. To study the characteristics features of CNC Milling (XLMILL)
- 5. Write a manual part program for turning operations and prepare the component on CNC Turning.
- 6. Write a manual part program for Grooving and threading operations and prepare the component on CNC Turning.
- 7. Write a manual part program for Peck drilling operations and prepare the component on CNC Turning.
- 8. Write a manual part program using linear and circular interpolation for CNC Milling and prepare the component.
- 9. Write a manual part program for rectangular pocket milling operation for CNC Milling and prepare the component.
- 10. Study and perform operations of Flexible Manufacturing System.

Textbooks

1. Automation, Production Systems and Computer Integrated Manufacturing by Mikell P. Groover (PHI)

Computer Control of Manufacturing System by Yoram Koren(McGraw Hill).
 Computer Aided manufacturing- P. N. Rao , N. K. Tewari & T. K. Kundra (Tata McGraw Hill).
 CAD/CAM/CIM – P. Radhakrishnan, S. Subrmanyam and V. Raju (New Age International)
 Reference books
 Principles of Computer Integrated Manufacturing – S. Kant Bajpai (PHI)
 Computer Aided Design & Manufacture – C. B. Besant & C. W. K. Lui (East West Press)

MME-105	ADVANCE	D I	MACHINING PROCESSES
CourseCategory		:	Program Core (PC)
Pre-requisites		:	NIL
Contact Hours/Wee	ek	:	Lecture: 3, Tutorial: 1, Practical: 0
Number of Credits		:	4
Course Assessment	Methods	:	Continuous assessment through tutorials, attendance, home assignments,
			and one Minor test and One Major Theory Examination
Course Outcomes		:	The students are expected to be able to demonstrate the following
			knowledge, skills and attitudes after completing this course

- 1. Able to understand the limitations of conventional and need of unconventional processes.
- 2. Able to understand working principle, mechanics of material removal, and applications of USM, AJM, and MAF.
- 3. Acquire the knowledge about working principle and applications of EDM, PAM, LBM and EBM.
- 4. Ability to know about chemical, electrochemical and hybrid unconventional machining processes.

Topics Covered

UNIT-I

Introduction: Limitations of Conventional machining processes, Need of advanced machining processes and its classifications, Comparison between precision and micro machining, future trends of advanced machining

UNIT-II

Mechanical Type Metal Removal Processes: Ultrasonic machining; Elements of the process; Tool design and economic considerations; Applications and limitations, Abrasive jet and Abrasive water jet machining principles; Mechanics of metal removal; Design of nozzles; applications, Abrasive finishing process, Magnetic abrasive finishing process

UNIT-III

Thermal Type Advance Machining Processes: Classification, General principles and applications of Electro discharge, Plasma arc, Ion beam, Laser beam, Electron beam machining, Mechanics of metal removal in EDM, selection of EDM pulse generator dielectric, machining accuracy, surface finish and surface damage in EDM, Generation and control of electron beam for machining applications, advantages and limitations.

UNIT-IV

Chemical and Electro-chemical Type Metal Removal Processes: Principle, working advantages, disadvantages and applications of Electro-chemical, Chemical machining, Economy aspects of ECM, Electro-chemical deburring and honning

Hybrid Unconventional Machining Processes: Introduction to ECDM, ECAM, Abrasive EDM etc.

Textbooks

1.	Advance Machining Processes- V.K. Jain (New Age)						
2.	Modern Machining Processes- P.C. Pandey (New Age)						
Refer	Reference books						
1.	Manufacturing Processes- Degarmo(McGraw-Hill International)						
2.	Manufacturing Processes- Kalpakjian (Tata McGraw-Hill International)						

MME-120	MINOR PROJECT		
CourseCategor	·y	:	Program Core (PC)
Pre-requisites		:	NIL
Contact Hours/	/Week	:	Lecture: 0, Tutorial: 0, Practical: 8
Number of Cre	dits	:	4
Course A	ssessment	:	Continuous assessment through attendance, project reports, mid semester
Methods			presentation and end semester presentation.
Course Outcom	ies	:	The students are expected to be able to demonstrate the following
			knowledge, skills and attitudes after completing this course
1. Understanding of importance of literature survey.			

- 2. Develop ability to comprehend the research paper.
- 3. Understanding of steps involved in writing the research paper.
- 4. Develop the ability to write a research paper.

MME-130	DISSERTATION PART-I		
Course Categ	gory	:	Program Core (PC)
Pre-requisite	Subject	:	NIL
Contact Hou	rs/Week	:	Lecture: 0, Tutorial: 0, Practical: 8
Number of Credits		:	4
Course Assessment		:	Continuous assessment through attendance, project reports, mid semester
Methods			presentation and end semester presentation.
Course Outcomes		:	The students are expected to be able to demonstrate the following
			knowledge, skills and attitudes after completing this course

- 1. Analyze and apply prior knowledge to designing and implementing solutions to open-ended computational problems while considering multiple realistic constraints.
- 2. Analyze the selected topic, organize the content and communicate to audience in an effective manner
- 3. Analyze Database, Network and Application Design methods
- 4. Evaluate the various validation and verification methods

MME-140		SEMINAR
Course Category	:	Program Core (PC)
Pre-requisites	:	-
Contact Hours/Week	:	Lecture: 0, Tutorial: 0, Practical: 4
Number of Credits	:	2
Course Assessment	:	Continuous assessment through presentations and viva voce
Methods		
Course Outcomes	:	The students are expected to be able to demonstrate the following
		knowledge, skills and attitudes after completing this course

- 1. Ability to understand the working in real environment and get acquainted with the organization structure, business operations and administrative functions.
- 2. They able to enhance the communications and presentation skills.
- 3. Ability to evaluate, credit, and synthesize sources.
- 4. Understanding to write technical documents and give oral presentations related to the work completed.

MME-150	DISSERTATION PART-II		
Course categ	ory	:	Program Core (PC)
Pre-requisite	Subject	:	Dissertation Part-I
Contact hour	rs/week	:	Lecture: 0, Tutorial: 0, Practical: 28
Number of C	Credits	:	14
Course Assessment		:	Continuous assessment through attendance, project reports, mid semester
Methods			presentation and end semester presentation.
Course Outcomes		:	The students are expected to be able to demonstrate the following
			knowledge, skills and attitudes after completing this course

- 1. Synthesizing and applying prior knowledge to designing and implementing solutions to open-ended computational problems while considering multiple realistic constraints.
- 2. Analyze the selected topic, organize the content and communicate to audience in an effective manner
- 3. Analyze Database, Network and Application Design methods
- 4. Evaluate the various validation and verification methods
- 5. Analyzing professional issues, including ethical, legal and security issues, related to computing projects

MME-151	MACHIN	MACHINE TOOL DESIGN		
Course Categ	ory	:	Program Electives (PE)	
Pre-requisite	Subject	:	NIL	
Contact Hour	rs/Week	:	Lecture: 3, Tutorial: 1, Practical: 0	
Number of C	redits	:	4	
Course Asses	sment	:	Continuous assessment through tutorials, attendance, home assignments,	
Methods			quizzes, practical work, record, viva voce and one Minor test and One	
			Major Theory examination.	

Course Outcomes	: The students are expected to be able to demonstrate the following knowledge, skills and attitudes after completing this course	
_	ne tools considering static and dynamic loads. ttachments, equipment's and machine tools required for metal cutting	
	various machining parameters	
-	ibrations on life of machine tools.	
5. Understand design con	siderations for Special features in Machine tools.	
Topics Covered		
UNIT-I		
Mechanical transmission, Ge Regulation of Speed and Fe	ng and auxiliary motion in machine, Machine tool drives, Hydraulic transmission, meral requirements of machine tool design, Layout of machine tools. Leed Rates: Aim of speed feed regulation, stepped regulation of speed, design of ox, Special cases of gear box design, Set stopped regulation of speed and feed	9
	ructure: Fundamentals of machine tool structures and their requirements, Design ure, Static and dynamic stiffness, Design of beds and columns, Design of housing n of machine tool structure.	9
UNIT-III		
Design of Guide-ways and p devices for slide-ways, Desig	ower Screws: Function and type of guide-ways, design of slide-ways, Protecting on of power screws.	9
UNIT-IV		
sliding bearings. Dynamics	ndle Supports: Materials for spindles, Design of spindles, Antifriction bearings, of Machines Tools: General procedure of assessing dynamic stability of EES, op system, Dynamic characteristics of cutting process, Stability analysis.	9
Books & References		
	I.K. Mehta (Tata McGraw Hill)	
_	ndbook (CMTI Bangalore)	
_	s- S. K. Basu& D Pal (Oxford University Press)	
4. Machine Tools & Tool I	Desig –P.C. Sharma (S. Chand Publishing)	

MME-152	DESIGN FOR MANUFACTURE AND ASSEMBLY		
Course Categ	ory	:	Program Elective (PE)
Pre-requisite	S	:	NIL
Contact Hour	Contact Hours/Week		Lecture: 3, Tutorial: 1, Practical: 0
Number of Credits		:	4
Course Assessment		:	Continuous assessment through tutorials, attendance, home assignments,
Methods			quizzes, and one Minor test and One Major Theory examination.
Course Outco	omes	:	The students are expected to be able to demonstrate the following knowledge,
			skills and attitudes after completing this course

- 1. Understand the quality aspects of design for manufacture and assembly.
- 2. Apply the concept of DFM for casting, welding, forming and assembly.
- 3. Identify the design factors and processes as per customer specifications.
- 4. Apply the DFM method for a given product.

Topics Covered

UNIT-I

Introduction to DFMA: History of DFMA, Steps for applying DFMA during product design, Advantages of applying DFMA during product design, Reasons for not implementing DFMA, Traditional design and manufacture Vs concurrent engineering, DFA index, poke-yoke, lean principles, DFMA as the tool for concurrent engineering, three DFMA criteria for retaining components for redesign of a product.

Introduction to Manufacturing Process: Classification of manufacturing process, Basic manufacturing processes, Mechanical properties of material: Tensile properties, Engineering stress-strain, True stress strain, Compression properties, Shear properties, Introduction to materials and material selection: Classification of engineering materials, Material selection for product design.

UNIT-II

Metal Casting: Appraisal of various casting processes, Selection of casting process, General design considerations for casting – Use of Solidification Simulation in casting design – Product design rules for sand casting.

Forging: Design factors for Forging – Closed die forging design – Location of parting lines of dies – Drop forging die design – General design recommendations.

Extrusion, Sheet Metal Work & Plastics: Design guidelines for Extruded sections - Keeler Goodman Forming Limit Diagram -Component Design for Blanking. Plastics: Viscoelastic and Creep behavior in plastics – Design guidelines for Plastic components. Injection moulding: Typical characteristics of injection moulded parts, Effect of shrinkage, Suitable materials, Design recommendations.

Design for powder metal processing: Introduction to powder metal processing, Typical characteristics and applications, Limitations, Design recommendations.

UNIT-III

Machining Process:Overview of various machining processes – general design rules for machining -Dimensional tolerance and surface roughness – Design for Machining ease – Redesigning of components for machining ease with suitable examples, General design recommendations for machined parts

Metal Joining: Appraisal of various welding processes, Factors in design of weldments – General design guidelines – pre and post treatment of welds – Effects of thermal stresses in weld joints – Design of brazed joints. Design for adhesively bonded assemblies: Introduction, Typical characteristics, Suitable materials, Design recommendations for adhesive joint.

UNIT-IV

Design for Assembly: The assembly process, Characteristics and applications, Example of common assembly, Economic significance of assembly, General taxonomies of assembly operation and systems, Developmentof Systematic DFA Methodology, Assembling a product, Design for Assembly: Introduction, Design consideration, Design for Fasteners: Introduction, Design recommendation for fasteners.

Textbooks

- 1. Geoffrey Boothroyd, Peter Dewhurst and Winston Knight (2002) Product Design forManufacture and Assembly, Second Edition, CRC press, Taylor & Francis, Florida, USA
- 2. George E. Deiter, Engineering design-Material & Processing Approach, Mc. Graw Hill, Intl. 2nd Ed.2000.
- 3. Handbook of Product Design for Manufacture: A Practical Guide to Low Cost Production- J.G. Bralla (McGraw Hill)

Reference books

- 1. A.K Chitale and R.C Gupta, Product design and Manufacturing / A.K Chitale, Prentice Hall of India, New Delhi, 2003.
- 2. Fundamental of Design and Manufacturing, G.K. Lal, Vijay Gupta, N.V.Reddy, Alpha Science Int Ltd.
- 3. Surender Kumar &GouthamSutradhar,Design and Manufacturing, Oxford & IBH,Publishing Co. Pvt.Ltd., New Delhi, 1998.

MME-154A ROBOTIO	ROBOTIC ENGINEERING		
Course Category	:	Program Elective (PE)	
Pre-requisites	:		
Contact Hours/Week	:	Lecture: 3, Tutorial: 1, Practical: 0	
Number of Credits	:	4	
Course Assessment Methods	:	Continuous assessment through tutorials, attendance, home assignments, quizzes, One Minor test and One Major Theory	
Course Outcomes	:	The students are expected to be able to demonstrate the following knowledge, skills and attitudes after completing this course	

- 1. Ability to understand the Classification of Robots, Robot specifications, applications and Robot Sensors.
- 2. Ability to solve problems related to Manipulator kinematics, modeling of mechanical systems and elements.
- 3. Ability to solve problems related to Manipulator dynamics.
- 4. Ability to design and develop various Robot Control and robot programming for welding, material handling.

Topics Covered

UNIT-I 9

Introduction

Definition, Classification of Robots, Geometric classification and control classification, Robot Components-manipulator, controller and its elements, sensory devices, Functions of a robot system, Robot specifications and applications,

Robot Sensors

Introduction, Classification, Non-optical position sensors, Optical position sensors, Velocity sensors, Acceleration sensors, Contact and non-contact type proximity sensors.

UNIT-II 9

Manipulator Kinematics

Position and orientation of a rigid body, Homogeneous coordinates, Coordinate transformations-translational, rotational, Matrix operators, Coordinate reference frames, Homogeneous transformations and the manipulator, forward solution, inverse solution, Representation of joints, link representation using D-H parameters.

Mechanical Systems: Components, Dynamics and Modeling

Introduction, Linear motion, Rotational motion, Moment of Inertia-calculation and measurement, Mechanical work and power, Motion conversion, Rotary-to-rotary motion, Rotary-to-linear motion, Problems with real world components, Modeling of mechanical systems, elements, and examples.

UNIT-III 9

Jacobians: Velocities, Static Forces

Examples of D-H parameters and link transforms, Velocity analysis, linear and rotational velocity of rigid bodies, velocity propagation, Jacobians, Singularities, velocity transformation and inverse velocity and acceleration, force transformation and inverse force, examples.

Manipulator Dynamics

Introduction, Lagrange's equation kinetic and potential energy. Link inertia, Tensor, link Jacobian Manipulator inertia tensor. Newton - Euler formulation, Lagrange - Euler formulation, problems.

UNIT-IV 9

Robot Control: Linear, Nonlinear and Force Control

Control Techniques, Dynamics Systems, Transfer Function and State-Space Representation, Performance and stability of Feedback Control, Closed-loop control in position servo, Effect of friction and gravity, DC servomotor, position with no friction or gravity, position with nonzero friction and/or gravity, PID Control, State-Feedback Control, Joint Controllers. Control of a moving block, Multivariable Robot Control, Stability of Multi-DOF Robot, PD Position Control, Inverse Dynamic Control, Force control.

Robot Programming

Robot control sequencing, Language based programming, Program algorithm, examples, VAL language, robot programming for welding, machine tools, material handling etc.

Textbooks 1. Introduction to Robotics, S.K.Saha, McGraw Hill Publication

- 2. Robotics: Fundamental Concepts and Analysis, Ashitava Ghosal, Oxford University Press
- 3. Robot Dynamics and Control, Mark W. Spong, M. Vidyasagar, John Wiley & Sons
- 3. Robotic Engineering-R.D. Klafter, T.A. Chmielewski and M. Negin, Prentice-Hall International
- 2. Robotics K.S. Fu, R.C. Gonzalez & CSG Lee, McGraw Hill International
- 3. Robotics-K.C. Jain and L.N. Aggrawal, Khanna Publishers
- 4. Robotics for Engineers- Y. Koren, McGraw Hill
- 5. Introduction to Robotics J.J. Craig, Pearson Education

Reference books

- 1. Robotic Technology-Phillipe Collet, Prentice Hall of India
- 2. An Introduction to Robot Technology- Coiffet and Chirooza, Kogan Page
- 3. Robots & Manufacturing Automation Asfahl, Wiley Eastern
- 4. Industrial Robots- Groover, Mitchell Weiss, Nagel Octrey- McGraw Hill
- 5. Robotics Technology and Flexible Automation, S.R. Deb and S. Deb, McGraw Hill Education

MME-159	DESIGN OF EXPERIMENTS		
Course Catego	ory	:	Program Electives (PE)
Pre-requisites	S	:	NIL
Contact Hour	·s/Week	:	Lecture: 3, Tutorial: 1, Practical: 0
Number of Ci	redits	:	4
Course	Assessment	:	Continuous assessment through tutorials, attendance, home assignments,
Methods			quizzes, and One Minor test and One Major Theory examination.
Course Outco	omes	:	The students are expected to be able to demonstrate the following knowledge, skills and attitudes after completing this course. Also, able to plan, design and conduct experiments efficiently and effectively, and analyse the resulting data to obtain objective conclusions. Both design and statistical analysis issues are discussed.

- 1. Understanding of western and Taguchi quality philosophy and steps involved in robust design.
- 2. Understanding of classical and factorial experiments and experimental design.
- 3. Opportunities to use the principles taught in the course arise in all phases of engineeringwork, including new product design and development, process development, & manufacturing process improvement.
- 4. Ability to analyse and interpret the experimental data using ANOVA and regression analysis.
- 5. Understanding of Taguchi's orthogonal arrays and Signal to Noise ratio, parameter design and tolerance design.

Topics Covered

UNIT-I

Quality Control and Experimental Design: Quality assurance & Total Quality control, Basic statistical concepts, Control of accuracy and precision, Quality Engineering System.

Western and Taguchi quality philosophy, Elements of cost, Noise factors causes of variation, Quadratic loss function and variation of quadratic loss functions.

Robust Design: Steps in robust design: parameter design and tolerance design, its application to control of processes with high variability reliability improvement through experiments, Illustration through numerical examples. Software applications and case studies UNIT-II ExperimentalDesign:Introduction and application of experimental design, single factor experiments, randomized blocks, Latin square designs and extensions. Fractional factorial designs, two-level, three-level and mixed-level factorials and fractional factorials, applications to quality control problems., factor effects, factor interactions, Fractional factorial design, Saturated design, Central composite designs, Illustration through numerical examples. UNIT-III Analysis and Interpretation of Experimental Data: Measures of variability, Ranking method, column effect method and plotting method, Analysis of variance (ANOVA), parameter optimization. Mathematical models from experimental data, illustration through numerical examples. Repeated measures design, analysis of covariance and its applications in comparing alternatives. UNIT-IV Taguchi's Orthogonal Arrays: Types orthogonal arrays, Selection of standard orthogonal arrays, Linear graphs and pinteraction assignment, dummy level technique, Compound factor method, modification of linear graphs, Strategies for constructing orthogonal arrays. Signal to Noise ratio (S-N Ratios):Evaluation of sensitivity to noise, Signal to noise ratios for static problems, STB,NTB,LTB – type criteria. Parameter Design and Tolerance Design: Parameter and tolerance design concepts, Taguchi's arrays, Parameter and tolerance design strategy, Illustrations through numerical examples. Textbooks 1. M. S. Phadake - Quality Engineering using Robust Design, Prentice Hall, Englewood Clifts, New Jersey, 1989. 2. Douglas Montgomery, Design and analysis of experiments, Willey India Pvt. Ltd., 5th Edition, 1996. 4. Sharma M K, Design and Analysis of Experiments and Design, 1ne ASQC Quality Press, 1985. 2. (Winer BJ,			_
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UNIT-II ExperimentalDesign:Introduction and application of experimental design, single factor experiments, randomized blocks, Latin square designs and extensions. Fractional factorial designs, two-level, three-level and mixed-level factorials and fractional factorials, applications to quality control problems, factor effects, factor interactions, Fractional factorial design, Saturated design, Central composite designs, Illustration through numerical examples. UNIT-III Analysis and Interpretation of Experimental Data: Measures of variability, Ranking method, column effect method and plotting method, Analysis of variance (ANOVA), parameter optimization. Mathematical models from experimental data, illustration through numerical examples. Repeated measures design, analysis of covariance and its applications in comparing alternatives. UNIT-IV Taguchi's Orthogonal Arrays: Types orthogonal arrays, Selection of standard orthogonal arrays, Linear graphs and interaction assignment, dummy level technique, Compound factor method, modification of linear graphs, Strategies for constructing orthogonal arrays. Signal to Noise ratio (S-N Ratios):Evaluation of sensitivity to noise, Signal to noise ratios for static problems, STB,NTB,LTB – type criteria. Parameter Design and Tolerance Design: Parameter and tolerance design concepts, Taguchi's arrays, Parameter and tolerance design strategy, Illustrations through numerical examples. Textbooks 1. M. S. Phadake - Quality Engineering using Robust Design, Prentice Hall, Englewood Clifts, New Jersey, 1989. 2. Douglas Montgomery, Design and analysis of experiments, Willey India Pvt. Ltd., 5th Edition, 2007. 3. P. J. Ross, Taguchi, Techniques for Quality Engineering, 2nd Edition. McGraw Hill Int. Edition, 1996. 4. Sharma M K, Design and Analysis of Experiments, 2012, Prentice Hall India Learning Private Limited. Winer BJ, 1962, Statistical Principles in Experiments, 2012, Prentice Hall India Learning Private Limited. Winer BJ, 1962, Statistical Principles in Experimental De			
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MME-155	MICRO-MACHINING AND PRECISION ENGINEERING		
Course Category			Program Electives (PE)
Pre-requisite	s	:	NIL
Contact Hours/Week		:	Lecture: 3, Tutorial: 1, Practical: 0
Number of Credits		:	4
Course Assessment		:	Continuous assessment through tutorials, attendance, home assignments,
Methods			quizzes, practical work, record, viva voce and one Minor test and One Major
			Theory examination.

Course Outcomes	: The students are expected to be able to demonstrate the following knowledge, skills and attitudes after completing this course			
making, Micro-machina 2. The Different machinin method, on-line measur	romachining technologies by studied characterization of micro-machining, Tool ability of materials, LIGA and Diamond micro-machining etc. g principle of micro EDM, micro-WEDG, micro-ECM, hybrid micro-machining tement by machine vision and integrated probe.			
micromachining, laser r 4. The different concepts	icromachining and micro grinding behavior of materials surface by Laser micro-drilling, laser micro-adjustment, and laser surface structuring etc. s regarding Micro-machining by finishing techniques by scanning tunneling force microscope, elastic transmission method, computer aided measurement			
Topics Covered				
UNIT-I				
of micro-machining, Tool mak	g technologies, bulk micromachining, LIGA, Surface Micromachining, Characterization ing, Micromachinability of materials, Diamond micro-machining: d turning, diamond grinding, accuracy and dimensional control, , future trends in			
UNIT-II				
WEDM, micro-WEDG, micro	ining: Principles of micro-EDM, micro-EDM by Die-sinking and WEDG, micro-D-ECM, Principles of micro-turning, micro-drilling and micro-milling, hybrid micro-assurement by machine vision and integrated probe.			
UNIT-III	assistance of maximus vision and misgrated process			
Abrasive micromachining and micro-machining rate, micro-n laser micro-drilling, laser micro-	micro grinding: Abrasive micromachining mechanisms, micro-grinding mechanism, nachining cooling media;Laser micromachining: Principles of laser material removal, o-adjustment,laser surface structuring, laser micro-cutting.			
UNIT-IV				
finishing (MAF), ELID Grindi microscopes, atomic force mic	g techniques: micro-lapping, microhoning, magneto-abrasive micromachining and ng, Measuring Techniques in micro-machining: stylus instruments, scanning tunneling croscope, measurement of micromoles and slots using optical method, elastic r aided measurement testing, surface integrity and other related measurements			
Textbooks				
1. J. M. Geough, Micro-mac	chining of Engineering Materials, Edited by Marcel Dekker, 2002			
2. R.W. Johnstone, M. Parar	meswaran, An introduction to surface-micromachining, Kluwer Academic Publishers, 2004			
	3. N. P Mahalik. Micro-manufacturing and nano-technology, edited by, Springer Publication, 2006			
	nufacturing and nano-technology, edited by, Springer Publication, 2006			
3. N. P Mahalik. Micro-man	nufacturing and nano-technology, edited by, Springer Publication, 2006 on, Production Systems and Computer-Integrated Manufacturing, 2003			
3. N. P Mahalik. Micro-man				
 N. P Mahalik. Micro-man M. P. Groover, Automatic Reference books				

MME-156	156 PRODUCTION AND OPERATIONS MANAGEMENT		
CourseCategory		:	Program Elective (PE)
Pre-requisites		:	NIL
Contact Hours/Week		:	Lecture: 3, Tutorial: 1, Practical: 0
Number of Credits		:	4

Course Assessment	: Continuous assessment through tutorials, attendance, home assignment	s,
Methods	quizzes, One Minor test and One Major Theory examination.	
Course Outcomes	: The students are expected to be able to demonstrate the following knowledg	e,
	skills and attitudes after completing this course	
into MRP.	nd the Operations strategy, forecasting method, MRP type systems, Embedding JI roblems of Scheduling & control functions, Simulation methodology and Tw	
assembly simulation		
design, Work meas	surements and standards.	
4. Ability to apply the	e concept of Product Design & Process Selection.	
5. able to understand t	the basics of material management and inventory.	
Topics Covered		
UNIT-I		
method, Focus forecasting, Aş Operations Scheduling: Sche problems, Scheduling in jobs of	rategy, Framework for operations strategy in manufacturing. Selection of forecasting ggregate planning techniques, Inventory systems for independent demand, reduling & control functions, Priority rules and techniques, Single machine scheduling on 'm' machines, Personal scheduling.	9
UNIT-II		
service capacity, JIT product Facility, Process and Product	Strategic capacity planning concepts, determining capacity requirements, Planning tion systems, JIT implementation requirements, Facility and Plant location methods, layout, GT layout, Retail service layout, Computer aided layout techniques, Job design a measurements and standards.	9
Product Design & Process States designing products for manufactors.	Selection: Product design process, Designing for the customer QFD, Value analysis, acturer & assembly, Choosing from alternative processes & equipment, Virtual factory,	
Product Design & Process S designing products for manufa Waiting line management & n	Selection: Product design process, Designing for the customer QFD, Value analysis, acturer & assembly, Choosing from alternative processes & equipment, Virtual factory,	
Product Design & Process States designing products for manufacting line management & number of the UNIT-III	Selection: Product design process, Designing for the customer QFD, Value analysis, acturer & assembly, Choosing from alternative processes & equipment, Virtual factory, models.	9
Product Design & Process States and Process States and Process States are all the Process States and Process States are all the P	Selection: Product design process, Designing for the customer QFD, Value analysis, acturer & assembly, Choosing from alternative processes & equipment, Virtual factory,	9
Product Design & Process & designing products for manufa Waiting line management & n UNIT-III Static Inventory Models: Statype systems. Dynamic Inventory Models: problems; Materials Requirementatypes UNIT-IV	Selection: Product design process, Designing for the customer QFD, Value analysis, acturer & assembly, Choosing from alternative processes & equipment, Virtual factory, models. atic inventory models under uncertainty, decision criteria for inventory problems MRP Dynamic inventory problems under risk and under uncertainty; Multi-stage inventory ent Planning (MRP), Inputs, Outputs, MRP computation, EOQ-MRP comparisons; MRP	9
Product Design & Process S designing products for manufa Waiting line management & n UNIT-III Static Inventory Models: Sta type systems. Dynamic Inventory Models: problems; Materials Requirement types UNIT-IV Simulation: Simulation meth simulation problems; Simulatio Inventory Control systems:	Selection: Product design process, Designing for the customer QFD, Value analysis, acturer & assembly, Choosing from alternative processes & equipment, Virtual factory, models. atic inventory models under uncertainty, decision criteria for inventory problems MRP Dynamic inventory problems under risk and under uncertainty; Multi-stage inventory	9
Product Design & Process States and Process States and Process States are states and Process States are states and Process States are states ar	Selection: Product design process, Designing for the customer QFD, Value analysis, facturer & assembly, Choosing from alternative processes & equipment, Virtual factory, models. attic inventory models under uncertainty, decision criteria for inventory problems MRP Dynamic inventory problems under risk and under uncertainty; Multi-stage inventory ent Planning (MRP), Inputs, Outputs, MRP computation, EOQ-MRP comparisons; MRP modology and categories; Monte-Carlo simulation; perpetual inventory; Periodic ion of joint probability distribution. Types of control systems; Selective inventory control; Inventory system development,	
Product Design & Process S designing products for manufa Waiting line management & n UNIT-III Static Inventory Models: Statype systems. Dynamic Inventory Models: problems; Materials Requirementatypes UNIT-IV Simulation: Simulation methological methods Inventory Control systems: Excess materials; Inventory systems.	Selection: Product design process, Designing for the customer QFD, Value analysis, facturer & assembly, Choosing from alternative processes & equipment, Virtual factory, models. attic inventory models under uncertainty, decision criteria for inventory problems MRP Dynamic inventory problems under risk and under uncertainty; Multi-stage inventory ent Planning (MRP), Inputs, Outputs, MRP computation, EOQ-MRP comparisons; MRP modology and categories; Monte-Carlo simulation; perpetual inventory; Periodic ion of joint probability distribution. Types of control systems; Selective inventory control; Inventory system development,	
Product Design & Process & designing products for manufa Waiting line management & n UNIT-III Static Inventory Models: Statype systems. Dynamic Inventory Models: problems; Materials Requirementatypes UNIT-IV Simulation: Simulation methological method in the simulation problems; Simulation in the simulation problems; Simulation in the simulation of the simulation problems; Simulation in the simulation of the simulation problems; Simulation in the simulation problems; Simulation proble	Selection: Product design process, Designing for the customer QFD, Value analysis, acturer & assembly, Choosing from alternative processes & equipment, Virtual factory, models. atic inventory models under uncertainty, decision criteria for inventory problems MRP Dynamic inventory problems under risk and under uncertainty; Multi-stage inventory ent Planning (MRP), Inputs, Outputs, MRP computation, EOQ-MRP comparisons; MRP modology and categories; Monte-Carlo simulation; perpetual inventory; Periodic ion of joint probability distribution. Types of control systems; Selective inventory control; Inventory system development, ystem improvement; Aggregate inventory measurement.	
Product Design & Process S designing products for manufa Waiting line management & n UNIT-III Static Inventory Models: Statype systems. Dynamic Inventory Models: problems; Materials Requirementatypes UNIT-IV Simulation: Simulation methods immulation problems; Simulation methods immulation problems; Simulation inventory Control systems: Excess materials; Inventory systems Textbooks 1. Production and Operation	Selection: Product design process, Designing for the customer QFD, Value analysis, facturer & assembly, Choosing from alternative processes & equipment, Virtual factory, models. atic inventory models under uncertainty, decision criteria for inventory problems MRP Dynamic inventory problems under risk and under uncertainty; Multi-stage inventory ent Planning (MRP), Inputs, Outputs, MRP computation, EOQ-MRP comparisons; MRP modology and categories; Monte-Carlo simulation; perpetual inventory; Periodic ion of joint probability distribution. Types of control systems; Selective inventory control; Inventory system development, system improvement; Aggregate inventory measurement. Design management- Adam & Ebert (Prentice Hall India) E-Buffa (John Wiley)	
Product Design & Process & designing products for manufa Waiting line management & n UNIT-III Static Inventory Models: Statype systems. Dynamic Inventory Models: problems; Materials Requirementatypes UNIT-IV Simulation: Simulation meth simulation problems; Simulation meth simulation problems; Simulation meth simulation problems; Inventory systems: Excess materials; Inventory systems: Excess materials; Inventory systems: 1. Production and Operatio 2. Operations management 3. Operations management	Selection: Product design process, Designing for the customer QFD, Value analysis, facturer & assembly, Choosing from alternative processes & equipment, Virtual factory, models. atic inventory models under uncertainty, decision criteria for inventory problems MRP Dynamic inventory problems under risk and under uncertainty; Multi-stage inventory ent Planning (MRP), Inputs, Outputs, MRP computation, EOQ-MRP comparisons; MRP modology and categories; Monte-Carlo simulation; perpetual inventory; Periodic ion of joint probability distribution. Types of control systems; Selective inventory control; Inventory system development, system improvement; Aggregate inventory measurement. Design management- Adam & Ebert (Prentice Hall India) E-Buffa (John Wiley)	

1. Materials Management: An Integrated Approach - P. Gopalakrishnan & M. Sundersan (Prentice Hall of India)

MME-157 A	ADDITIVE	M	ANUFACTURING
Course Category	y	:	Program Elective (PE)
Pre-requisites		:	NIL
Contact Hours/	Week	:	Lecture: 3, Tutorial: 1, Practical: 0
Number of Cred	dits	:	4
Course As	ssessment	:	Continuous assessment through tutorials, attendance, home assignments,
Methods			quizzes, one Minor test and One Major Theory examination.
Course Outcom	es	:	The students are expected to be able to demonstrate the following knowledge
			and skills after completing this course

- 5. Ability to understand the fundamental of Additive manufacturing and its varieties like liquid based, solid based and powder-based AM technologies, their potential to support design and manufacturing.
- 6. Ability to understand the various types of Pre-processing, processing, post-processing errors in AM and to acknowledge the various types of data formats and software's used in AM.
- 7. Ability to demonstrate the applications of AM in design analysis, aerospace, automotive, biomedical and other fields and research challenges associated with AM.

Topics Covered

UNIT-I

Introduction: Need for Additive Manufacturing, Development of AM systems, AM Process Chain, commonly used Terms, Impact of AM on product development, Virtual prototyping, Rapid tooling, Rapid prototyping to AM, Classification of AM process, Advantages and Limitations, Applications of AM-Material Relationship, Application in Design, Application in Engineering, Analysis and Planning, Aerospace Industry, Automotive Industry, Medical and Bioengineering, Web Based Rapid Prototyping Systems etc.

UNIT-II

Liquid-based AM Systems: Stereo lithography Apparatus (SLA): Working principle, Pre-build process, part building and post building processes, photo polymerization SL resin, part quality and process planning, recoating issues, advantages, limitations and applications. Case studies.

Solid Ground Curing (SGC): Working principle, Process, Applications, Advantages and Disadvantages, Case studies. Polyjet: working principle, Process, Applications, Advantages and Disadvantages, Case studies.

Solid-based AM Systems: Laminated Object Manufacturing (LOM): Working Principles, details of processes, products, materials, advantages, limitations and applications - Case studies.

Fused Deposition Modeling (FDM): Principle, details of processes, process variables, types, products, materials and applications. Case studies. Multi-Jet Modelling (MJM): working principle, Process, Applications, Advantages and Disadvantages, Case studies.

UNIT-III

Powder Based AM Systems: Selective laser sintering (SLS): Principle, process, Indirect and direct SLS- powder structures, materials, post processing, surface deviation and accuracy, Applications. Case studies.

Laser Engineered Net Shaping (LENS): Process, working principle, Applications, Advantages and Disadvantages, Case studies.

Other Additive Manufacturing Systems:

Three-dimensional Printing (3DP): Principle, basic process, Physics of 3DP, types of printing, process capabilities, material system. Solid based, Liquid based, and powder based 3DP systems, strength and weakness, Applications and case studies. Shape Deposition Manufacturing (SDM), Ballistic Particle Manufacturing (BPM), Selective Laser Melting, Electron Beam Melting.

UNIT-IV

AM Data Formats: Reengineering for Digital Representation, STL Format, STL File Problems, Consequence of Building Valid and Invalid Tessellated Models, STL file Repairs: Generic Solution, Other Translators, Newly Proposed Formats. Mesh Refining by Sub division Techniques.

AM Software's: Need for AM software, Features of various AM software's like MAGICS, Mimics, Solid View, View Expert, 3 D View, Velocity 2, Rhino, STL View 3 Data Expert and 3 D doctor, 3-matic, MeshLab.

Textbooks

1. Gibson, I., Rosen, D.W. and Stucker, B., "Additive Manufacturing Methodologies: Rapid Prototyping to Direct Digital Manufacturing", Springer, 2010.

2. Chua, C.K., Leong K.F. and Lim C.S., "Rapid prototyping: Principles and applications", second edition, World Scientific Publishers, 2010.

3. Kamrani, A.K. and Nasr, E.A., "Rapid Prototyping: Theory and practice", Springer, 2006.

Reference books

1. Hilton, P.D. and Jacobs, P.F., Rapid Tooling: Technologies and Industrial Applications, CRC

MME-161	61 FINITE ELEMENT METHOD		
Course cate	gory	:	Program Electives (PE)
Pre-requisit	e Subject	:	NIL
Contact hou	rs/week	:	Lecture: 3, Tutorial: 1, Practical: 0
Number of C	Credits	:	4
Course Asse methods	essment	:	Continuous assessment through tutorials, attendance, home assignments, quizzes, practical work, record, viva voce, one major test and one major examination.
Course Outo	comes	:	The students are expected to be able to demonstrate the following knowledge, skills and attitudes after completing this course

- 1. To develop the ability to generate the governing finite element equations for systems governed by partial differential equations.
- 2. To understand the use of the basic finite elements for structural applications using truss, beam, frame and plane elements;
- 3. To understand the application and use of the finite element method for heat transfer problems.
- 4. To demonstrate the ability to evaluate and interpret Finite Element Method analysis results for design and evaluation purposes.
- 5. To develop a basic understanding of the limitations of the Finite Element Method and understand the possible error sources in its use.

Topics Covered

press, 2005.

UNIT-I

Introduction: Historical background, basic concepts of FEM, Comparison with Finite Difference Method, Advantages and limitations, Different approaches in Finite Element Method-Discrete, Variational approach, Weighted Residual methods.

UNIT-II

Direct Problems- Spring, Hydraulic Network; Resistance Network and Truss Systems **Finite element analysis of 1-D problems:** formulation by different approaches (direct, potential energy and Galerkin); Derivation of elemental equations and their assembly, solution and its postprocessing. Applications in heat transfer, fluid mechanics and solid mechanics. Bending of beams, analysis of truss and frame.

UNIT-III

Finite element analysis of 2-D problems:Finite Element modelling of single variable problems, triangular and rectangular elements; Applications in heat transfer, fluid mechanics and solid mechanics;

UNIT-IV

Numerical considerations: numerical integration, error analysis, mesh refinement. Plane stress and plane strain problems; Bending of plates; Eigen value and time dependent problems; Discussion about preprocessors, postprocessors and finite element packages.

Books & References

- 1. An Introduction to Finite Element Method J. N. Reddy (Tata McGraw Hill).
- 2. Finite Element Procedure in Engineering Analysis K.J. Bathe (Tata McGraw Hill). (New Central book Agency)
- 3. Concepts and Application of Finite Element Analysis- R.D. Cook, D.S. Malcus and M.E. Plesha (John Wiley)
- 4. Introduction to Finite Elements in Engineering- T.R Chandrupatla and A.D. Belegundu (Prentice Hall India)
- 5. Numerical Methods- E. Balagurswamy (Tata Mc Graw Hill)

MME-169	ADVANCE MATERIAL & CHARACTERIZATION		
CourseCatego	ory	:	Program Electives(PE)
Pre-requisites	S	:	NIL
Contact Hour	·s/Week	:	Lecture: 3, Tutorial: 1, Practical: 0
Number of Credits		:	4
Course Assessment		:	Continuous assessment through tutorials, attendance, home assignments,
Methods			quizzes, practical work, record, viva voce and One Minor test and One Major
			Theory & Practical Examination
Course Outcomes		:	The students are expected to be able to demonstrate the following knowledge,
			skills, and attitudes after completing this course

- 1. Ability to understand the role of computer in the areas of automation, planning and manufacturing for improving their effectiveness.
- 2. Ability to develop manual part program and computer assisted part program to produce components.
- 3. Ability to design and develop various system such as feedback, interpolator, material handling and implementation of adaptive control.
- 4. Ability to apply the concept of group technology and computer assisted process planning.

 4 .	Ability to apply the concept of group technology and computer assisted process planning.	
Top	oics Covered	
UN	IT-I	Т
Ma	terials and Classification: Introduction, Demand of advanced materials, Classification of different materials and	ç
allo	ys. Macro and micro analysis of materials, Segregation and bonding, Strengthening mechanisms.	
UN	IT-II	Т
Pro	perties of Materials: Flexural Test, Toughness tests, Creep characteristics, Hardness tests, Fracture test, Griffith's	ç
crac	ek theory, Strain hardening, Single crystal growth.	
We	ar: Modes of adhesive, abrasive, erosive, fretting, sliding.	
UN	IT-III	
Tec	hniques of Materials Characterization: Definition; importance and application of X-ray diffraction technique	9
for j	phase identification, Scanning Electron Microscope; Principles of image formation in SEM, Energy dispersive X-	
ray	analysis, Thermo-mechanical behavior of composites materials, DSC, AFM.	
UN	IT-IV	
Mo	dern Materials and Alloys: Super alloys-refractory materials, Shape memory alloys, Advanced Composites-	9
Part	ticulate and dispersion composites, Metal matrix and Ceramic matrix composites, Nano materials, Polymers and	
poly	ymerization, Engineering applications of different materials.	
Tex	tbooks	
1.	Engineering Materials and Applications, P. Flinn and P.K. Trojan, MIR Publications	
2.	Engineering Materials: Polymers, Ceramics and Composites, A.K Bhargava, Prentice Hall of India	

Manufacturing processes for Engineering Materials, SeropeKalpakjian, Wesley Publishing Co.

4.	An introduction to Physical Metallurgy, S.H. Avner, McGraw Hill					
5.	Advances in Materials and Their Applications, P. Rama Rao, Wiley Eastern					
6.	Mechanical Metallurgy, Dieter, McGraw Hill					
7.	Material Science & Engineering, W.D. Callister, Jr, Wesley Publishing Co.					
Ref	erence books					
1.	Mechanical Metallurgy, Dieter, McGraw Hill					
2.	Material Science & Engineering, W.D. Callister, Jr, Wesley Publishing Co.					

	<u> </u>	<i>y y y y y y y y y y</i>	
MME-163 INDUSTR	RIAL	AUTOMATION	
Course Category	:	Program Electives (PE)	
Pre-requisites	:	NIL	
Contact Hours/Week	:	Lecture: 3, Tutorial: 1, Practical: 0	
Number of Credits	:	4	
Course Assessment	:	Continuous assessment through tutorials, attendance, home assignn	nents,
Methods		quizzes, and Three Minor tests and One Major Theory.	
Course Outcomes	:	The students are expected to be able to demonstrate the following knowl	edge,
		skills and attitudes after completing this course	
1. Ability to identify an	d exp	lain potential areas of automation in manufacturing.	
2. Ability to differentiate	e the	various control aspects of automation.	
3. Ability to design con	npone	ents and systems related to industrial automation considering the econo	omic,
social, manufacturabi	lity a	nd sustainability aspects	
Topics Covered			
UNIT-I			
Introduction to Automation		9	
-		Mechanization and automation, Types of automation, Principles and strategies	
of Automation, Basic eleme	nts of	an automated system, Levels of automations, Advanced Automation Function,	
Mechanical, electrical, hydra	aulic a	nd Pneumatic automation devices and controls, Economics of automation.	
Control Technologies in	Auto	mation:Industrial Control Systems, Process Industries Versus Discrete-	
Manufacturing Industries, C	ontin	nous Versus Discrete Control, Automatic Process Control, Building Blocks of	
Automotion Systems Distril	autad	Control System: Functional Paguiraments & Configurations	

Inspection, Coordinate Measuring Machines, Other Contact Inspection Methods, Machine Vision, Other optical

Insp	pection Methods. The Future Automated Factory: Trends in Manufacturing, The Future Automated Factory,				
Hur	nan Workers in the Future Automated Factory, The social impact.				
Tex	tbooks				
1.	Mikell P.Grover, Automation, Production Systems and Computer Integrated Manufacturing, Pearson Education				
	Asia				
2.	Malov and Ivanov, Principles of Automation & Automated Production Process, Mir Publication.				
3.	Oates and Georgy Newness, Automation in Production Engineering.				
Ref	erence books				
1.	Buzacott& shanty Kumar, Stochastic Models of Manufacturing Systems, Prentice Hall India				
2.	K.S. Fu, R.C. Gonzalez, C.S.G. Lee, Robotics, McGraw Hill.				
3.	YoremKoren, "Computer control Manufacturing Systems", McGraw Hill, 1999.				

MME-164 FLEXIBLE MANUFACTURING SYSTEM			
CourseCateg	ory	:	Program Electives (PE)
Pre-requisite	S	:	NIL
Contact Hou	rs/Week	:	Lecture: 3, Tutorial: 1, Practical: 0
Number of C	redits	:	4
Course Assess	sment	:	Continuous assessment through tutorials, attendance, home assignments,
Methods			quizzes, practical work, record, viva voce and One Minor test and One Major
			Theory examination.
Course Outco	omes	:	The students are expected to be able to demonstrate the following knowledge,
			skills and attitudes after completing this course

- 1. The understanding about factors responsible for the growth of FMS, FMS types and applications, Economic justification for FMS, Co-ordinate measuring machines, Cleaning and deburring machines, FMS system support equipment.
- 2. Ability to know about the concept of GT, Part family formation-coding and classification systems, mathematical programming and graph theoretic model approach for part grouping, Cellular vs. FMS production.
- 3. Ability to understand CAPP system: Importance, principle of Generative CAPP system.
- 4. Ability to understand the concept of Quantitative methods, Implementation techniques for CAPP, criteria for selecting a CAPP system and benefits of CAPP

Topics Covered	
UNIT-I	
Basics of FMS: Introduction and classification of FMS, Automated production cycle, Need, concept and measurement	9
of flexibility, Types of flexibilities and its measurement, Economic justification and Functional requirements of FMS,	
FMS processing and quality assurance equipment, e.g., turning and machining centers, Co-ordinate measuring	
machines, Cleaning and deburring machines, AMHS equipment, cutting tool and tool management, Future trends of	
Flexible Manufacturing System.	
UNIT-II	
Group Technology: Introduction of GT, Part family formation-coding and classification systems; Part-machine group	9
analysis, Methods for cell formation, Use of different algorithms, mathematical programming and graph theoretic	
model approach for part grouping.	

D-4		
	ermination of machining parameters:effect of parameters on production rate, cost and surface quality, different roaches, advantages of mathematical approach over conventional approach, solving optimization models of	
	chining processes.	
		_
	IT-III	
	ef of FMS software and FMS Simulations	9
	acture and function of FMS software, simulations process, model of a Flexible manufacturing system, simulation	
	tware, limitations of simulations	
	ta bases in Flexible Manufacturing systems and its implementation	
	nufacturing data systems, manufacturing data flow, computer-aided design and manufacturing considerations when	
_	nning for FMS, Implementation objectives, acceptance testing, Performance goals and expectation, maintenance	
	IT-IV	<u> </u>
	roduction to CAPP: Role of process planning, advantages of conventional process planning over CAPP,	9
	nerative CAPP system: Importance, principle of Generative CAPP system.	
	termination of manufacturing tolerances: Methods of toleranceallocation, sequential approach, integration of	
	ign and manufacturing tolerances. Determination of optimal index positions for executing fixed sequence,	
Qua	antitative methods.	
	ktbooks	
1.	Handbook of Flexible Manufacturing System – Editor:Nand K. Jha (Academic Press, San Diego, California)	
2.	Automation, Production System & Computer Integrated Manufacturing-Groover (PHI)	
3.	Flexible Manufacturing System – Wernecks (Spring- Verlag)	
4.	FMS in Practice – Bonctto (Northox Ford)	
5.	Flexible Manufacturing Cells and systems – W. W.Luggen (PHI)	
6.	Performance Modelling of Automated Manufacturing Systems – Vishwanathan & Narahari (PHI)	
7.	Computer Aided manufacturing- P. N. Rao , N. K. Tewari & T. K. Kundra (Tata McGraw Hill).	
8.	CAD/CAM- P. N. Rao(Tata McGraw Hill)	
9.	Mikell P. Groover, Automation, Production systems and Computer Integrated Manufacturing System, Prentice Ha	ıll,
	2007.	
Ref	Ference books	
1.	Handbook of Flexible Manufacturing System – Editor: Nand K. Jha (Academic Press, San Diego, California)	
2.	Automation, Production System & Computer Integrated Manufacturing-Groover (PHI)	
3.	Performance Modelling of Automated Manufacturing Systems – Vishwanathan&Narahari (PHI)	
4.	Mikell P. Groover, Automation, Production systems and Computer Integrated Manufacturing System, Prentice Ha	ıll,

MME-165 CONCURRENT ENGINEERING & PRODUCT LIFECYCLE MANAGEMENT			
Course Catego	ry	:	Program Elective (PE)
Pre-requisites		:	NIL
Contact Hours	/Week	:	Lecture: 3, Tutorial: 1, Practical: 0
Number of Cro	edits	:	4
Course A	Assessment	:	Continuous assessment through tutorials, attendance, home assignments,
Methods			quizzes, Three Minor tests and One Major Theory examination.

Co	urse Outcomes	1:	The students are expected to be able to demonstrate the following knowledg	· e
Cu	urse Outcomes	.	skills and attitudes after completing this course	,е,
			skins and attitudes after completing this course	
1.		the fu	indamentals of Concurrent Engineering, CE tool box and Collaborative produc	ct
	development.			
2.	Ability to apply the Intelligence.	concep	ot of IT support, Solid modeling, Product data management, Artificial	
3.	•	deve	lop various Design Stage such as Lifecycle design of products, CE in optim	al
	•		ce of PLM, Implementing PLM, Responsibility for PLM etc.	
4.		•	nponents of PLM, Product organizational structure, System components	in
	•		the systems, Interfaces, Information, Standards.	
	•			
Top	oics Covered			
UN	IT-I			
			on of Concurrent Engineering (CE), CE design methodologies, Review of CE	9
			nanufacture), DFA (Design for assembly), QFD (Quality function deployment), RP	
			design), for integrating these technologies, Organizing for CE, CE tool box,	
	laborative product deve	lopmer	it.	
	IT-II		TT	(
			: IT support, Solid modeling, Product data management, Collaborative product expert systems, Software hardware component design.	,
	IT-III	gence,	expert systems, software nardware component design.	
		esion (of products, Opportunities for manufacturing enterprises, Modality of concurrent	(
		_	alysis Idealization control, CE in optimal structural design, Real time constraints.	
_			LM, Implementing PLM, Responsibility for PLM, Benefits to different managers,	
	•		of PLM, Lifecycle problems to resolve, Opportunities to seize.	
UN	IT-IV			
Cor	mponents of PLM: Co	mpone	nts of PLM, Product lifecycle activities, Product organizational structure, Human	9
resc	ources in product lifecy	cle, M	ethods, techniques, Practices, Methodologies, Processes, System components in	
		the sy	stems, Interfaces, Information, Standards.	
Tex	atbooks			
1.	-		roduct Design and Development- I Moustapha(New Age International)	
2.	_	_	damentals: Integrated Product Development - Prasad (Prentice hall India)	
3.	-	-	ent - John Stark (Springer-Verlag, UK)	
4.	□ Product Lifecycle Ma	nagemo	ent- Michael Grieves (McGraw Hill)	

Reference books

- 1. Concurrent Engineering: Automation tools and Technology Andrew Kusiak (Wiley Eastern)
- 2. Design for Concurrent Engineering- J. Cleetus (CE Research Centre, Morgantown)
- 3. Integrated Product Development- M.M. Anderson and L Hein (IFS Publications)

MME-166	MME-166 ADVANCED STRENGTH OF MATERIALS		
Course Categ	ory	:	Program Electives(PE)
Pre-requisite	Subject	:	NIL
Contact Hou	rs/Week	:	Lecture: 3, Tutorial: 1, Practical: 0
Number of C	redits	:	4
Course Asses	sment	:	Continuous assessment through tutorials, attendance, home assignments,
Methods			quizzes, practical work, record, viva voce and one Minor test and One
			Major Theory examination.

Course Outcomes	:	The students are expected to be able to demonstrate the following knowledge, skills and attitudes after completing this course	
1. To marrido o thomas	ah u	nderstanding of advanced topics concerning the response of materials ar	
		plied forces of deformation.	IC
that should assist the	em ir	n understanding of advanced strength of materials principles and practic making informed design decisions and solving complex problems. methods to solve structural problems.	es
Topics Covered			_
UNIT-I			T
Stress			T
Rectangular Stress Compo Cauchy Tetrahedron, Vari	nent ation	ce, Surface Force and Stress Vector, Normal and Shear Stress Components, The Stress Tensor - 3-D, The Stress Tensor is a Linear Transformation - the of the Stress Tensor from Point to Point in a Body in Equilibrium Equations of es and the Stress Tensor 6. Principal Stresses 7. Octahedral Stresses	- 1
Definition of Strain, Def Linear Components,Recta Lagrangian and Eulerian C	ngula	ion in the Neighbourhood of a Point, Change in Length of a Linear Element—r Strain Components, Change in the Angle between Two Line Elements, nate Systems and Equations of Compatibility, Strain Deviator and its Invariants	
UNIT-II			
-	dity,l	Statement of Hooke's Law, Stress–Strain Relations for Isotropic Bulk Modulus, Young's Modulus and Poisson's Ratio, onstants, Displacement Equations of Equilibrium.	
Boundary Conditions and problems, Airy Stress Fur	ction	uations of elasticity, Two-Dimensional Problems - plane stress and plane strain, Techniques for Solving the Equations of Elasticity, Linear Thermoelasticity, d Cylinders, The Airy Stress Function in Polar Coordinates	
UNIT-III			†
Applications of Linear El	astic	ity and Its Approximations	Ť
Torsion-Introduction, T Torsion of Circular and El Membrane Analogy, Tors Torsion of Bars with Thin Bending of Beams Introduction, Straight B Centre or Centre of Flexur Few Other Sections, Ben	orsio iptication of Recta eams e, Sh	of General Prismatic Bars–Solid Sections, Alternative Approach, al Bars, Torsion of Equilateral Triangular Bar, Torsion of Rectangular Bars, Thin-Walled Tubes, Torsion of Thin-Walled Multiple-Cell Closed Sections, angular Sections, Torsion of Rolled Sections, Multiply Connected Sections and Asymmetrical Bending, Regarding Euler–Bernoulli Hypothesis, Shear ear Stresses in Thin-Walled Open Sections: Shear Centre, Shear Centres for a of Curved Beams (Winkler-Bach Formula), Deflections of Thick	
Curved Bars			4
UNIT-IV			4
in Composite Tubes—Sh Rotating Disks of Uniform Results for use in Problem	rink Thic	inder Subjected to Internal and ExternalPressures—Lame's Problem, Stresses Fits, Sphere with Purely Radial Displacements, Stresses Due to Gravitation, kness, Disks of Variable Thickness, Rotating Shafts and Cylinders, Summary of	
Energy Methods Work, Strain Energy and	Con	aplementary Energy, Castigliano's Theorems-Method of Fictitious Loads and	

Statically Indeterminate Problems, Principle of Virtual Work, The Principle of Stationary Potential Energy

Books & References

- 1. Advanced Mechanics of Materials-by P. Boresi and Richard J. Schmidt (Wiley)
- 2. Advanced Strength and Applied Stress Analysis by R. G. Budynas, 2nd Edition, McGraw Hill Publishing Co, 1999.
- 3. Theory of Elasticity, 3rd Edition by S. P. Timoshenko, J. N. Goodier, McGraw Hill Publishing Co. 1970.
- 4. Solid Mechanics for Engineering by P. Raymond, 1st Edition, John Willey & Sons, 2001.
- 5. Advanced Mechanics of Solids by L. S. Srinath ((Tata McGraw Hill).)